

THBBU 400 relay - Priority, delay-on pull-in

Datasheet



Description

The THBBU 400 is a pull-in and drop-out relay which can be directly pull-in by “0V” on d3 pin. This command is priority on relay pull-in. It is equipped with 4 double make / double break C/O contacts (form Z). The relay is fully programmable with a dip switch for time setting. The access to dip switch is available by removing time delay cover. This feature prohibits frivolous field time delay setting. Function can be also be factory set on order.

The plug-in design offers secure locking feature for maximum ease of maintenance (no wires need to be disconnected or other hardware removed for relay inspection or replacement). The resistance to impact and vibration is conform to standards in force for Railway Transported Equipment.

Positive mechanical keying of relay to socket is built into relay and socket during manufacture and terminal identifications are clearly marked on identification plate that is permanently attached to the relay..

The THBBU 400 relay is pluggable in the following sockets: EA 102 B, EA 102 BF, EA 103 BF, EA 104 B, EA 104 BF, EA 105 BF, EA 112 BF.

Application

The THBBU 400 timing relay is designed for heavy duty applications with timing function used for example in HVAC and lighting.

Features

- Delay priority delay-on pull-in relay
- The relay can be direct pull-in by a “0V” on d3 pin. This command is priority on relay pull-in
- Time delay programmable by dip switch from 0.25 s to 63.75 min
- Status LED indicator
- Plug-in design with secure locking feature for maximum ease of maintenance
- 4 double make / double break C/O contacts (form Z), 12 A
- Weld no transfer contacts standard
- Contact life (mechanical) of 100 million cycles
- -40 °C...+85 °C operating temperature

Benefits

- Proven reliable in heavy duty application
- Weld no transfer
- Long life cycle
- Accurate timing selection finger safe
- Easy to maintain and replace
- Low life cycle cost
- No maintenance

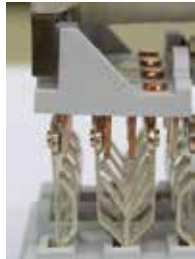
Railway compliancy

- NF F 62-002 Rolling stock - Instantaneous relays contacts and sockets
- NF F 16-101/102 Fire behaviour - Railway rolling stock
- EN 50155 Railway application - Electronic equipment used on rolling stock
- IEC 61373 Railway application - shock and vibration tests



THBBU 400 relay

Technical specifications



Functional and connection diagrams

Timing diagram		Relay pin correspondence
<p>Relay: Delay on Pull-in</p>	<p>Relay: Delay on Drop out</p>	<p>Mechanical Keying</p> <p>Example of keying</p> <p>Coding of the relay with hexagonal plastic key:</p> <p>Rear view of relay</p>

Connection diagram

Delay on drop-out:

- + Command/ Time output: a1
- Relay Command: a2
- Permanent Power Supply: a4

Delay on pull-in:

- + Permanent Power Supply: a1
- + Command/ Time input: a2
- Relay Command: a3
- Permanent Power Supply: a4

Dip switch setting

- Set DS 1 to 8 in ON or OFF position
- The final time delay is the sum of each individual ON value given in second if DS 9 is ON or in minute if DS 9 is OFF
- DS 10 selects pull-in or drop-out

DS no	Range 1 DS 9 = ON		Range 2 DS 9 = OFF	
	ON	OFF	ON	OFF
DS 1	0.25 s	0.25 min	ON	0.25 min
DS 2	0.50 s	0.50 min	ON	0.50 min
DS 3	1 s	1 min	ON	1 min
DS 4	2 s	2 min	ON	2 min
DS 5	4 s	4 min	ON	4 min
DS 6	8 s	8 min	ON	8 min
DS 7	16 s	16 min	ON	16 min
DS 8	32 s	32 min	ON	32 min
DS 9	ON	Range 1	OFF	Range 2
DS 10	ON	Pull-in	ON	Pull-in
DS 10	OFF	Drop-out	OFF	Drop-out

Example: The sample dip switch above is set to 22.5 s with delay on drop-out



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Timing characteristics

Time function	Delay-on pull-in or or delay on drop-out (selection by dip switch)
Total time delay range	0.25 s ... 63.75 min
Time delay adjustment	Fixed after setting the dip switch (access available by removing relay cover)
Adjustment / repeatability accuracy	< 2% (td > 5 s), < 10% (td=0.25 s up to 5 s) / < 0.1% (td = time delay) (Adjustment with power off)

Coil data

Keying	U _{nom} (VDC)	U _{operating} (VDC)	P _{nom} (W)	R coil (Ω) ⁽¹⁾	L/R (ms) ⁽²⁾
XX	24	16 / 33	3	185	30
XX	36	25 / 45	3	475	30
XX	48	33 / 60	3	750	30
RW	72	48 / 90	3	1700	30
XX	96	65 / 120	3	3000	30
XX	110	75 / 138	3	4000	30

(1) Coil resistance tol.: ± 8% at 20 °C

(2) Valid for closed relay

XX = to be defined

Contact data

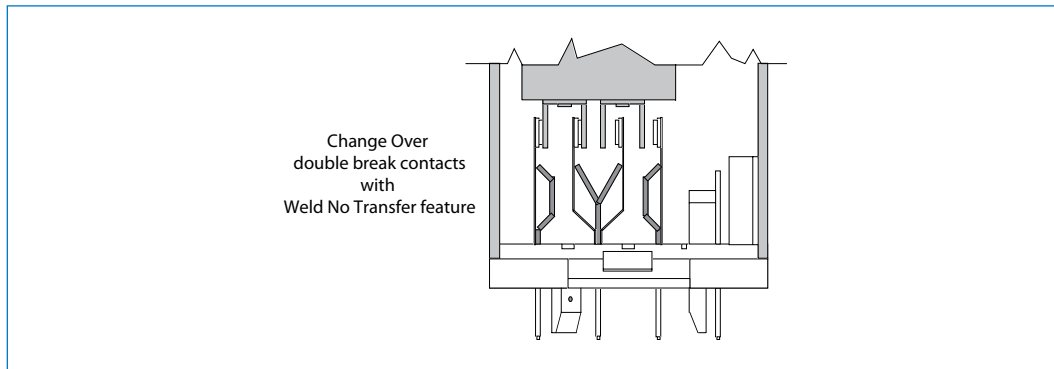
Nominal current	12 A resistive		
Nominal breaking capacity and life	3 A at 72 VDC	L/R : 0 ms	Electrical life: 5 x 10 ⁶ op.
	1 A at 72 VDC	L/R: 30 ms	Electrical life: 2.5 x 10 ⁶ op.
	3 A at 220 VAC 50 Hz	cosØ=1	Electrical life: 2.5 x 10 ⁶ op.
	Lamp filament circuit: 200 W at 72 VDC		Electrical life: 5 x 10 ⁵ op.
Contact overload withstand	At 24 VDC: 200 A at L/R = 0 for 10 ms (10 operations at the rate of 1 operation per minute)		
Contact closure time	Pick-up time N/O < 55 ms	Drop-out* time N/C < 25 ms	
Contact opening time	Pick-up time N/C < 50 ms	Drop-out* time N/O < 15 ms	
Minimum contact continuity	20 mA at 24 VDC		
Number of contacts	4 double make / double break contacts (form Z)		
Contact material	Hard silver overlay laminated to copper		
Contact resistance	initial	10 mΩ max at 5 A	
	end of life	40 mΩ max at 5 A	



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Contact design



Electrical characteristics

Dielectric strength	2000 VAC, 1 min between contacts 2600 VAC, 1 min between contacts, coil and frame
Insulation resistance	≥ 1000 MΩ at 500 VDC

Mechanical & environmental characteristics

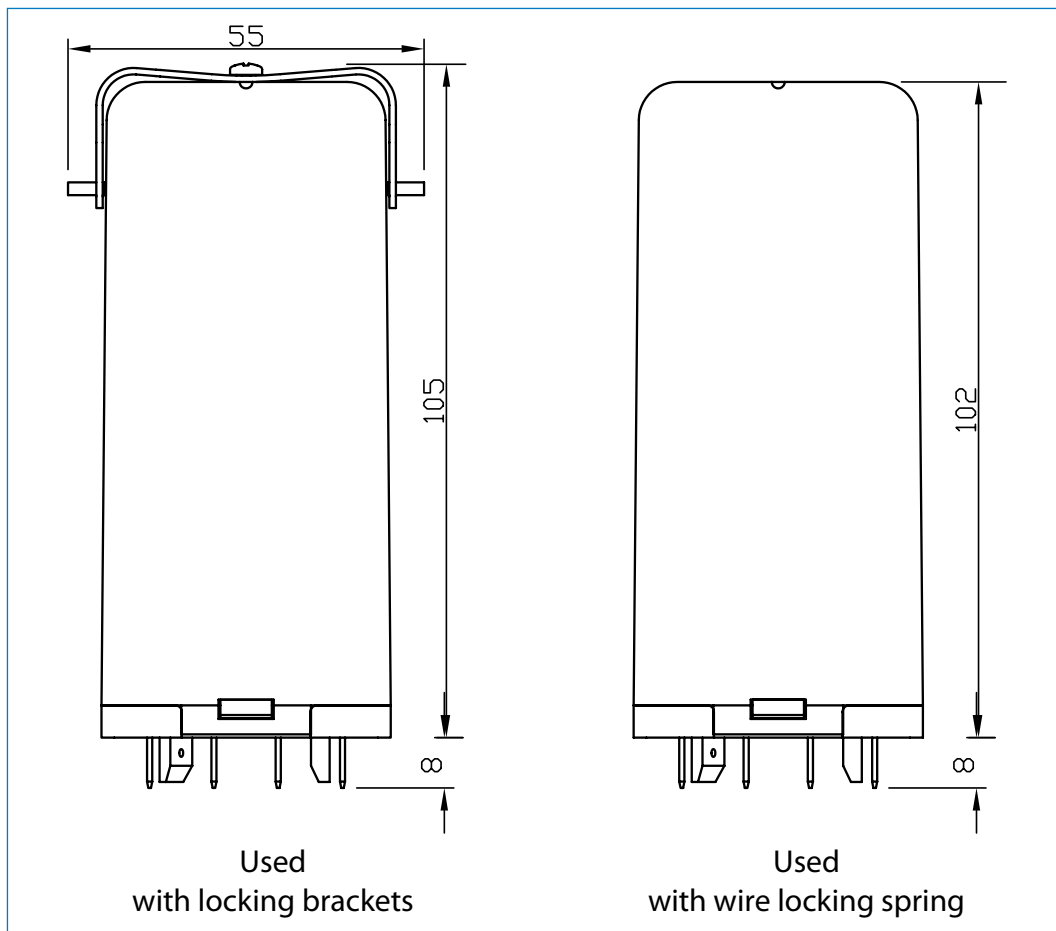
Vibration	NF F 62-002 The tests are conducted in the X, Y , Z planes at frequency between 10 & 150 cycles (sinusoidal) at 2 g IEC 61373
Shock	NF F 62-002 Tests are applied in both directions in the X, Y & Z planes. Then successive shocks are administered consisting of the positive component of sinusoidal with a value of 30 g, 11 ms IEC 61373 Other vibration and shock tests can be performed on request
Mechanical life	> 100 x 10 ⁶ operations
Weight	450 g (15.8 ounces)
Temperature	-40 °C...+85 °C
Humidity	93% RH, 40° C for 4 days
Salt mist	5% NaCl, 35° C for 4 days
Protection	IP40 (relay on socket)
Fire & smoke	Materials: Polycarbonate (cover) / polyester melamine (base) Note: These materials have been tested for fire propagation and smoke emission according standards NF F 16-101, NF F 16-102.



THBBU 400 relay

Technical specifications

Dimensions (mm)



THBBU 400 relay

Technical specifications

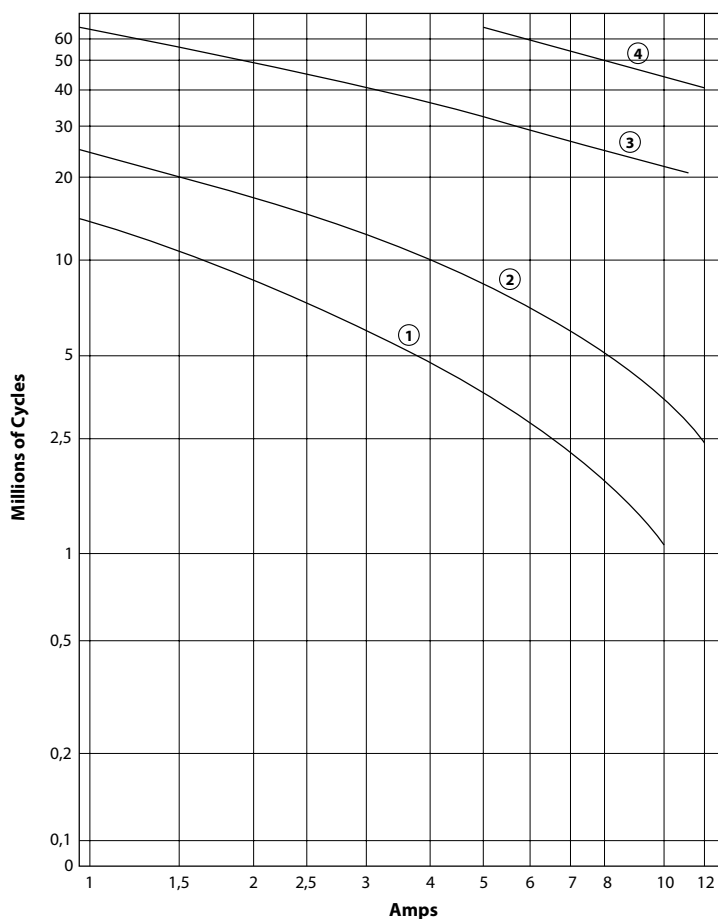
Dynamic relay selection curve No 1

AC Current breaking capacity versus life expectancy in millions of cycles.

Rate of contacts opening and closing = 1200 operations per hour.

Curves shown for resistive load (Power Factor = 1).

Curve	1	2	3	4
VAC	220	125	48	24



THBBU 400 relay

Technical specifications

Dynamic relay selection curve No 2

DC Current breaking capacity versus life expectancy in millions of cycles.

Rate of contacts opening and closing = 1200 operations per hour.

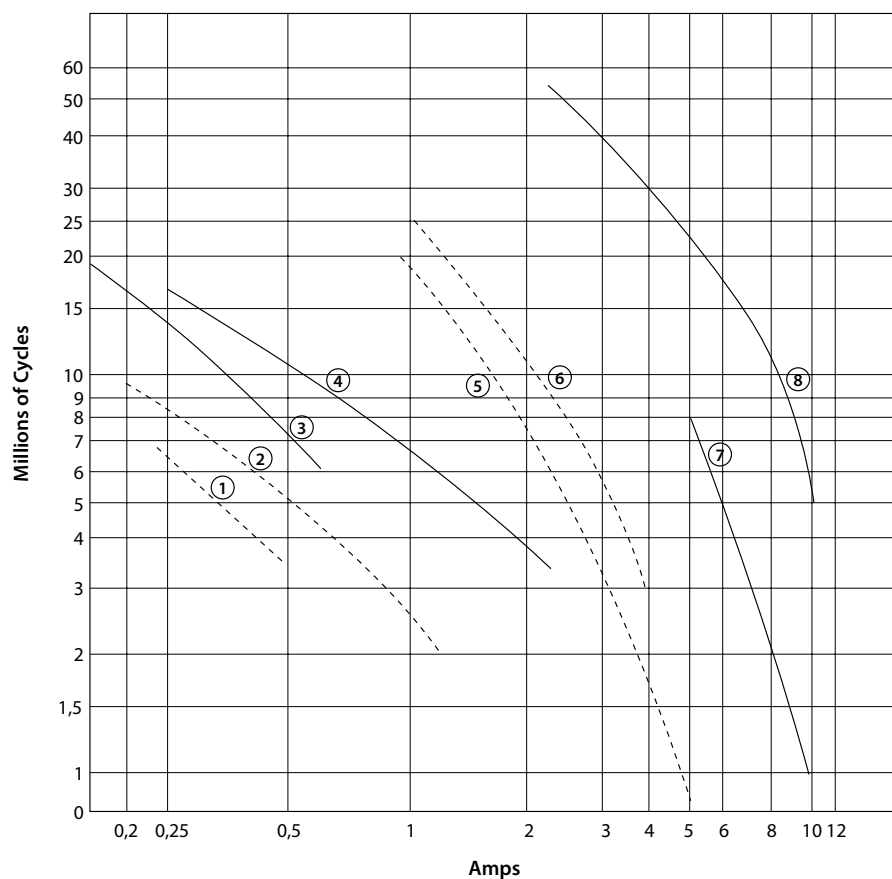
Curves shown for inductive load -

——— L/R= 20 ms continuous current

- - - - L/R= 40 ms continuous current

* By connecting 2 contacts in series, DC current breaking capacity increases by 50 %

Curves	1-3	2-4	5-7	6-8
VDC	220	125	48	24



THBBU400 relay

Technical specifications

Dynamic relay selection curve No 3

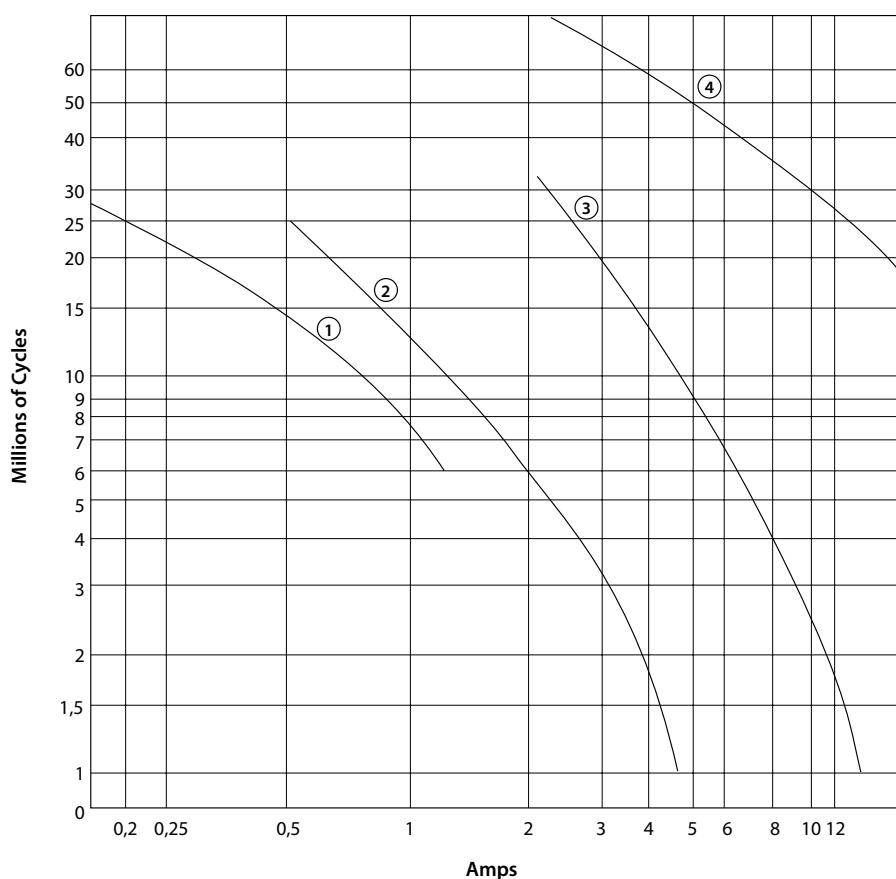
DC Current breaking capacity versus life expectancy in millions of cycles.

Rate of contacts opening and closing = 1200 operations per hour.

Curves shown for resistive load (L/R = 0). Continuous current.

* By connecting 2 contacts in series, DC current breaking capacity increases by 50 %

Curve	1	2	3	4
VDC	220	125	48	24



THBBU 400 relay

Technical specifications

Dynamic relay selection curve No 4

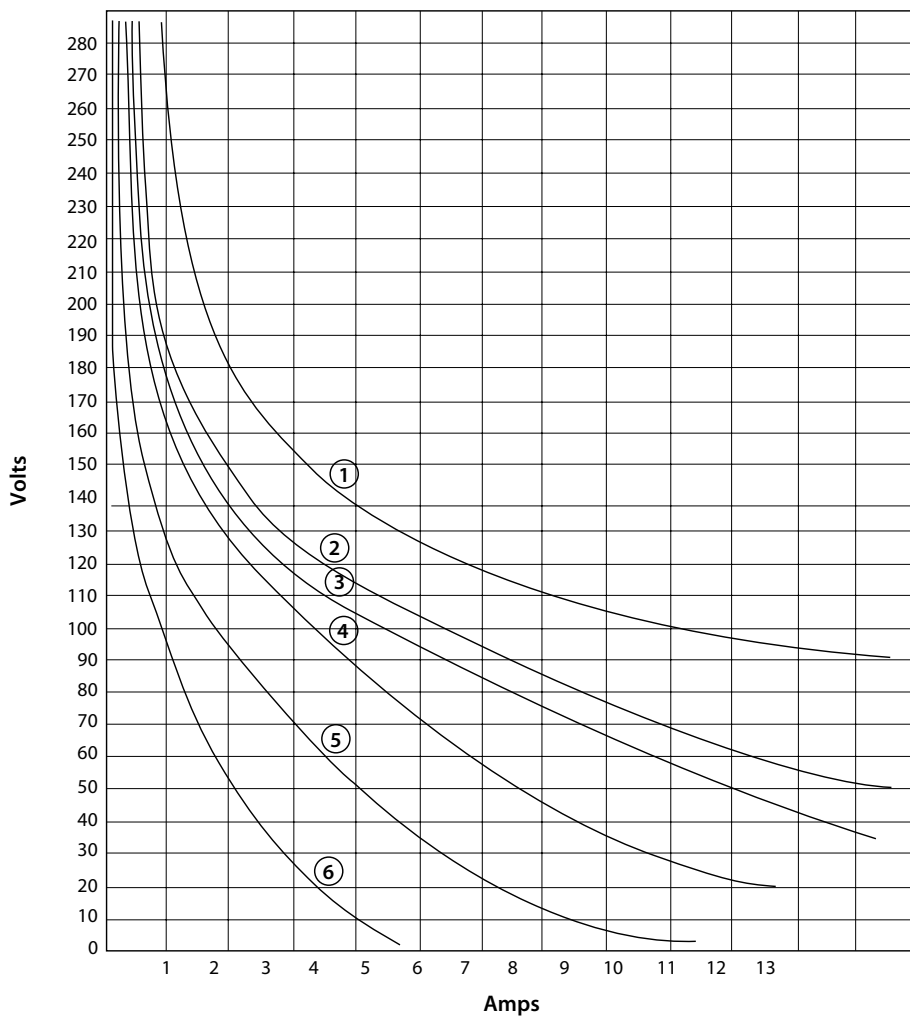
Maximum contact breaking capacity versus voltage for a given L/R.

Rate of contacts opening and closing = 600 operations per hour.

Curves shown for resistive load (L/R=0) and inductive loads. Continuous current.

Life expectancy: 2 Millions of Cycles

Curve	1	2	3	4	5	6
L/R=	0ms	15ms	20ms	40ms	60ms	100ms



THBBU 400 relay

Technical specifications

Dynamic relay selection curve No 5

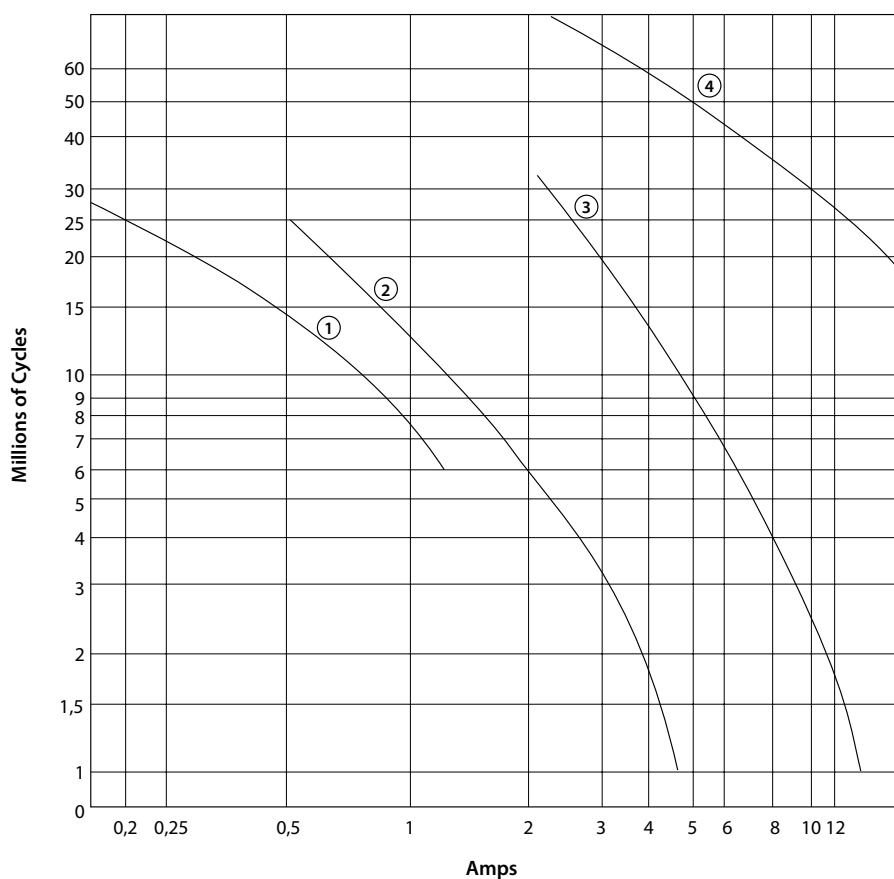
DC Current breaking capacity versus life expectancy in millions of cycles.

Rate of contacts opening and closing = 1200 operations per hour.

Curves shown for resistive load (L/R = 0). Continuous current.

* By connecting 2 contacts in series, DC current breaking capacity increases by 50 %

Curve	1	2	3	4
VDC	220	125	48	24



THBBU 400 relay

Technical specifications

Dynamic relay selection curve No 6

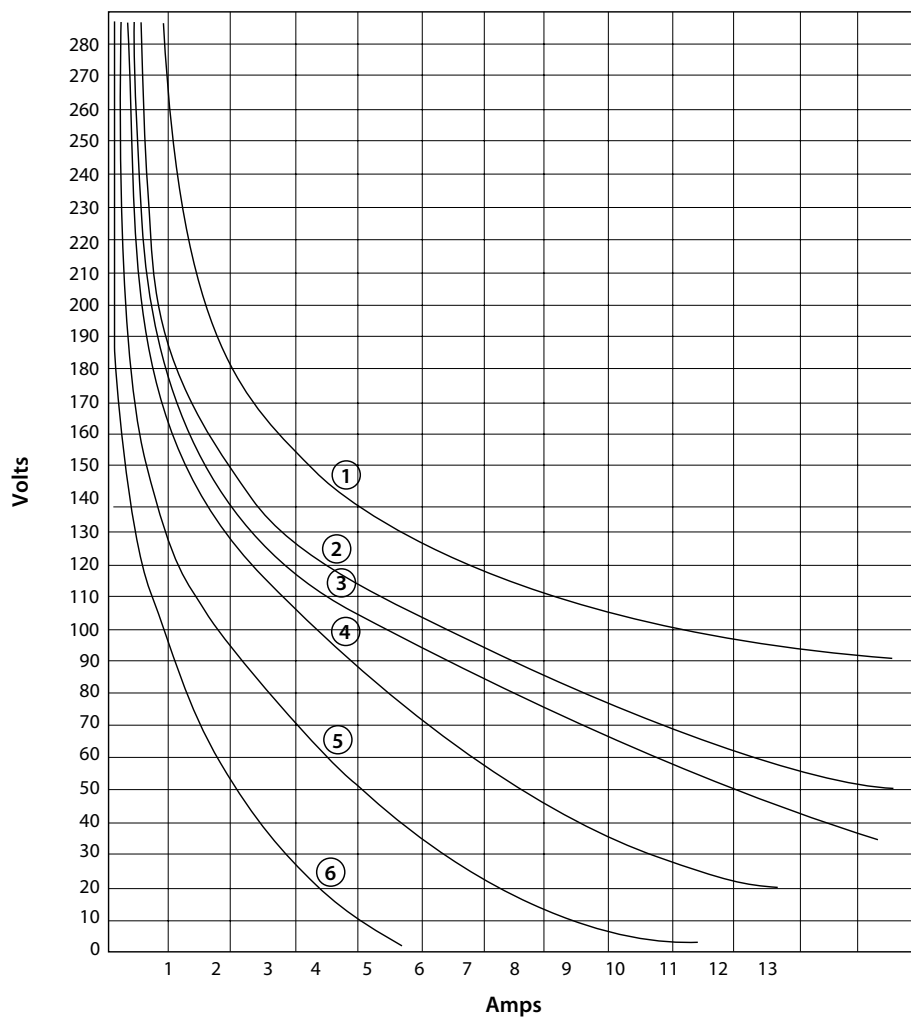
Maximum contact breaking capacity versus voltage for a given L/R.

Rate of contacts opening and closing = 600 operations per hour.

Curves shown for resistive load (L/R=0) and inductive loads. Continuous current.

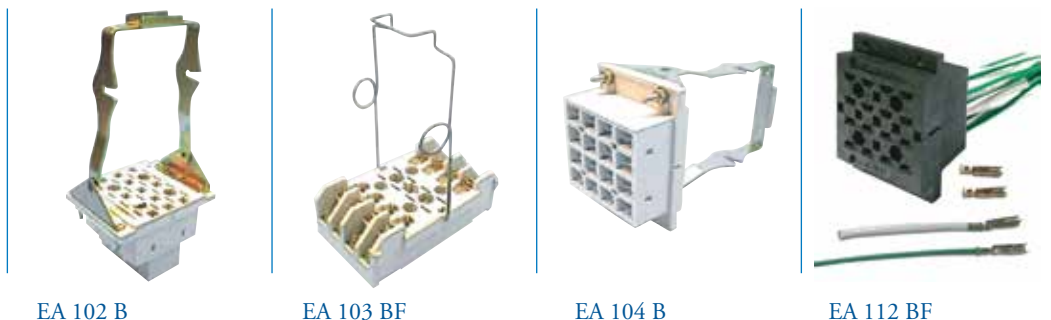
Life expectancy: 2 Millions of Cycles

Curve	1	2	3	4	5	6
L/R=	0ms	15ms	20ms	40ms	60ms	100ms



THBBU 400 relay

Mounting possibilities / sockets



EA 102 B

EA 103 BF

EA 104 B

EA 112 BF

Panel/flush mounting

EA 102 B	Locking bracket (905843), rear connection, double Faston 5 mm
EA 102 BF	Wire locking spring (926853), rear connection, single Faston 5 mm
EA 104 B	Locking bracket (905843), rear connection, single Faston 5 x 0.8 mm
EA 104 BF	Wire locking spring (926853), rear connection, single Faston 5 x 0.8mm
EA 112 BF	Wire locking spring (926853), rear connection, crimp contact

Surface/wall mounting

EA 103 BF*	Wire locking spring (926853), front connection, M3 screw 6.5 mm ring terminals (2,5 mm ²)
EA 105 BF*	Wire locking spring (926853), front connection, single Faston 5 mm





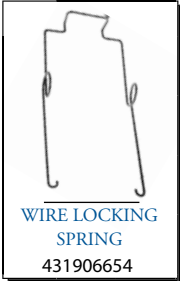



* Mounting possibility on 35 mm rail EN 50022 by adding suffix D to the part number (see socket datasheet)

Note: Keying of relay to socket can be specified by adding the keying letters in the part number.
See all details in the related socket datasheet.

THBBU 400 relay

Spare parts

Spare parts - order part numbers

(1)  LOCKING BRACKET 905846	(1)  SCREW FOR BRACKET C927210	(1)  METAL STRAP (2) P928060	(1)  METAL STRAP (4) P928061
(1)  WIRE LOCKING SPRING 431906654	(1)  ROUND PLASTIC PLUGS 414928005	(2)  HEX. PLASTIC KEYS 414905678	(3)  LOCK PINS ASSY 2 SCREWS 906364 212903020

(1) Parts only for socket
 (2) Parts for relay and socket
 (3) Parts only for relay



THBBU 400 relay

Instructions

Installation

Install socket and connect wiring correctly according identification to terminals. Plug relay into socket. Reverse installation into socket not possible due to mechanical blocking by snap-lock.

Don't reverse polarity of coil connection. Relays can be mounted (tightly) next to each other and in any attitude.

Warning! Never use silicon near by relays

Operation

Before operating always apply voltage to coil to check correct operation.

Long term storage may corrode the silver on the relay pins. Just by plugging the relay into the socket, the female bifurcated receivers will automatically clean the corrosion on the pins and guarantee a good connection.

Do not use the relay in places with flammable gas as the arc generated from switching could ignite gasses.

Maintenance

Correct operation of relay can easily be checked as transparent cover gives good visibility on the moving contacts. When the relay doesn't seem to operate correct, please check presence of coil voltage. Use a multimeter. If LED is used, coil presence should be indicated. If coil voltage is present, but the relay doesn't work, a short circuit of suppression diode is possible (The coil connection was reversed). If relay doesn't work after inspection, please replace relay unit by a similar model. Send defective relay back to manufacturer. Normal wear and tear excluded.



THBBU 400 relay

Ordering scheme

Configuration:



This example represents a **THBBU 400 72 RW F 1**.

Description: THBBU 400 relay, U_{nom} : 72 VDC, keying RW, relay cover for wire locking spring, test report in English

1. Relay model

THBBU 400

2 & 3. Nominal voltage and keying

24 xx	24 VDC
36 xx	36 VDC
48 xx	48 VDC
72 RW	72 VDC
96 xx	96 VDC
110 xx	110 VDC
xx = to be defined	

4. Weld no transfer

Weld no transfer

5. Relay cover type

–	Relay cover with lock pins
F	Relay cover forwire locking spring

6. Language on test report

–	French
1	English
2	Spanish





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